

Constrained vertex optimization and simulation of the unconfined compressive strength of geotextile reinforced soil for flexible foundation construction

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ABSTRACT

Extreme vertex design (EVD) provides an efficient approach to mixture experiment design whereby the factor level possesses multiple dependencies expressed through component constraints formulation. Consequently, the derived experimental points are within the center edges and vertices of the feasible constrained region. EVD was deployed for the modeling of the mechanical properties of the problematic clayey soil-geogrid blends. Geogrids are geosynthetic materials that possess an open mesh-like structure and are mostly used for soil stabilization. The geotextile materials present a geosynthetic and permeable layer to support the soil and foundation by improvement of its stiffness characteristics and at a cheaper cost to procure compared to other construction materials and possess unique lightweight properties with greater strength improvement on the soil layer when used. Minitab 18 and Design Expert statistical software was utilized for the mixture design experiment computation; to fully explore the constrained region of the simplex, I-optimal designs with a special cubic design model were utilized to formulate the mixture component ratios at ten experimental runs. I-optimality and D-optimality of 0.39093 and 1747.474, respectively, were obtained with a G-efficiency of 64.8%. The generated laboratory responses were taken together with the mixture ingredients' ratio and taken as the system database for the model development. Statistical influence and diagnostics tests carried out on the generated EVD model indicate a good correlation with the experimental results. Graphical and numerical optimizations were incorporated using a desirability function that ranged from 0 to 1, which helped to arrive at the optimal combination of the mixture components. 0.2% of geogrid, 9.8% of water, and 90 % of soil yielded the optimal solution with a response of 41.270kN/m² and a desirability score of 1.0. The model simulation was further carried out to test the model's applicability with the results compared with the actual results using student's t-test and analysis of variance. The statistical results showed a p-value>0.05 which indicates a good correlation.

Keywords: *Geogrid; Unconfined compressive strength; Constrained simplex method; Design Expert*

1. Introduction

Construction of flexible road pavement with expansive subgrade soil most times requires higher thickness for constituting cross-section materials to safely carry the intending traffic loads without excessive and differential settlement of the subgrade [1]. Moreover, the flexible pavement could also deteriorate rapidly due to aggregated cross-section layers sinking into the expansive subgrade under traffic loads with increased moisture content. However, the introduction of a geosynthetic layer between the problematic clayey subgrade materials and the aggregate layer (base and sub-base) can prevent the dreadful intermixing of the soft subgrade with the sub-base and base layer which results in road failure [2]. The incorporation of geosynthetic materials can also provide significant gains in terms of thickness reduction of the pavement cross-section layers due to improved strength performance. Geogrid is a special type of geosynthetic material produced by stretching and extrusion of a high polymeric molecule (polyester, propylene, or high-density polyethylene (HDPE)). It possesses a number of apertures that are uniformly distributed between the transverse and longitudinal sections. Through the apertures, there is direct contact and bonding

between the sheets of the geosynthetic materials and the soil particle [3-4].

Geosynthetics are non-natural materials often used to improve soil's mechanical properties. They are obtained from petro-chemical polymer-based plastics (polymeric materials) which are inert biologically and would not decompose due to the actions of fungal, bacteria, and microorganisms [5]. However, their chemical properties vary as most are totally inert while some are affected by sunlight and petrochemicals. They are incorporated with soil to achieve confinement, separation, and distribution of loads such as reinforcement for water pressure control and prevent soil movement while allowing water to pass through the material. It can also be effectively utilized to prevent or reduce base coarse aggregates horizontal deformation and to resist asphalt reflective cracking [6]. A pictorial illustration of the membrane tension effect of the geosynthetic materials when integrated as an ingredient in flexible road pavement construction is shown in Fig. 1 [7].

In line with the foregoing, utilization of geosynthetic materials in the construction of flexible road pavement has been a subject of rigorous research studies recently [7-8]; Wang et al. [9]; studied the creep behavior of geosynthetic-sand under varying loading levels in the construction and design of reinforced structures using a series of tests

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to derive the creep properties under varying loading levels through a self-developed experiment device. The obtained results indicate that under nonconstraint conditions, the creep rate of about 1.1 times contrary to the results obtained for the constraint condition. However, deformation due to creep was mainly observed at the endpoint pull-out of the geogrid, each strain zone measurement in terms of deformation is reduced to the fixed end of the geogrid from the tensile end.

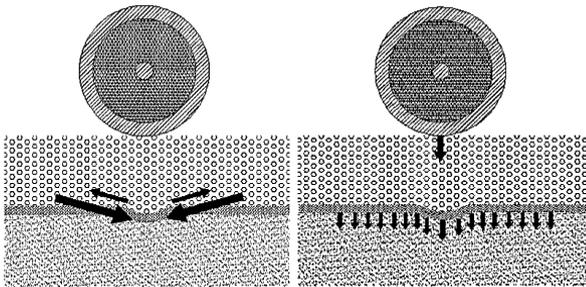


Fig. 1: Function of Geogrids in Flexible Road Pavement [7]

Furthermore, with the need to enhance the engineering properties of problematic subgrade soils using geosynthetic material to evaluate the relationships between the factor levels and their corresponding responses, advanced mixture design methods have been employed by several researchers [10-12]. Irving et al. [13]; research on the sphericity and roundness computation for particles using the extreme vertices model, the shape is a property studied for many kinds of particles. Among the shape parameters, sphericity and roundness indices have been largely studied to understand several processes. We have computed the relative difference respecting the model in the $512 \times 512 \times 512$ space resolution. Note that the sphericity index is almost invariant in the worst tested case; the relative difference is less than 1%. Regarding the roundness index, in the worst tested case, the relative difference is less than 12%, this difference is bigger than that of the sphericity index due to EVM-roundness being highly dependent on the number of points. In addition, Faula Arina et al. [14] researched on Split Plot Mixture Process Variable Experiment on Steel Slag Concrete. The constraints of the mixture component affect the experimental region make it an irregular shape. XVERT algorithm was deployed to generate the required design points of the mixture experiment. A new split-plot design of mixture experiments with process variables was developed in this research with the investigation on the cementitious mixture components for steel slag concrete blend in five mixture components, namely; cement, aggregate fine, aggregate coarse, and percentage steel slag replacing aggregate fine and water. The process variable was the size of steel slag and the steel slag concrete experiment was run using a split-plot mixture process variable design with 23 whole plots of three observations.

The extreme vertex design (EVD) method is a mixture design technique, which occupies a sub-portion or smaller space within the simplex. The technique is essential when the design factor space selected is not L-simplex design. This limitation is imposed by both lower and upper bound constraints in the factor levels when there is a high level of interdependencies between the mixture components [15]. The major objective of the EVD method is to choose design points that appropriately cover the design space; this occurs as a result of additional constraints imposition of upper and lower boundary conditions on the mixture components which causes the design points to occupy some portion of the simplex known as the constrained region. The extreme vertex design technique permits the imposition of additional boundary limits on the mixture component values by specifying upper bounds on components and defining linear constraints for blends. The goal of using an extreme vertex design is to choose design points that adequately cover the design space [16].

For q -component mixtures where the i^{th} component proportion is present in the mixture by x_i , the factor space takes the shape of a regular $(q-1)$ dimensional simplex due to the sum of one constraint presented in Eqn. 1. EVD method is flexible enough to deal with the imposition of additional constraints on the mixture components due to multiple

dependencies between them. The lower and upper limit is denoted by L_i and U_i respectively, as shown in Eqn. 2 and the sum of the mixture component ratios must be unity [17].

$$\sum_{i=1}^q x_i = 1, i = 1, 2, 3, \dots, q \quad 0 \leq x_i \leq 1 \quad (1)$$

$$0 \leq L_i \leq x_i \leq U_i \leq 1 \quad (2)$$

The mixture experiments objective is to develop mathematical model adequate where the factor levels $(x_1, x_2, x_3, \dots, x_q)$ relates the desired response parameters. Commonly used Scheffe's method for data fitting which is expressed in Eqn. 3 for quadratic polynomial function [18]

$$E(Y) = \sum_{i=1}^q \beta_i x_i + \sum_{i < j}^q \beta_{ij} x_i x_j \quad (3)$$

and represented in matrix form as shown in Eqn. 4.

$$Y = X\beta + \varepsilon \quad (4)$$

Where X is $n \times k$ ($k \geq q$) matrix and k is the number of model terms; Y is $n \times 1$ vector for the response parameter observations; ε is $n \times 1$ vector for the error function, and β is a $k \times 1$ vector for the predicted parameters [19-20].

The error properties were assumed to possess the property expressed in Eqn. 5

$$E(\varepsilon) = 0; E(\varepsilon\varepsilon') = \sigma^2 I_n \quad (5)$$

Where σ^2 = the variance of the error function; I_n is an identity matrix.

The least-square estimator for the predicted variables β is presented in Eqn. 6.

$$b = (X'X)^{-1}X'Y \quad (6)$$

The variance-covariance matrix of the least-squares estimator solution (b) is further expressed in Eqn. 7.

$$Var(b) = (X'X)^{-1}\sigma^2 \quad (7)$$

This research study aims to investigate the utilization of geosynthetic materials for the improvement of the strength properties of weak subgrade soil. The problematic clayey soil-geogrid mixture experiment is carried out using the extreme vertex design method, which provides the flexibility to deal with multiple constraints associated with soil-geosynthetic combination to achieve improved durability and mechanical properties [20]. Moreover, the optimal mixture ingredients proportion is derived which produces the maximum mechanical strength response through desirability function using multiple criteria optimization which properly deals with the complex nature and multiple constraints of soil-geosynthetic blends. This research will contribute to existing knowledge on geosynthetic utilization for expansive soil stabilization for durable road pavement with better economic benefits [21].

2. Materials and Methods

2.1. Materials for Laboratory Methods

The experimental programs for the investigative study were carried out upon the guiding requirements stipulated in BS 1924 [22] and BS 1377 [23] for the problematic clayey soil mechanical properties improvement using geosynthetic materials. Classification and general engineering properties derivation of the test soil were first achieved through specific gravity test, consistency limit, compaction test, sieve analysis, and unconfined compressive strength (UCS) test. This mixture experiment problem, which involves three component materials, namely; geogrid, water, and clayey soil, and because of the component constraint imposition at the lower and upper boundary limits, the simplex is consequently constrained whereby the experimental points are situated at the vertices, interior and edges of the constrained region instead of the whole of the simplex [24]. Using I-optimal design computation with quadratic model design, the constrained experimental portion was adequately explored to generate the mixture components ratios and the number of experimental runs required. UCS tests were carried out with respect to the formulated ingredients proportions and the corresponding responses derived were utilized for the mechanical behavior modeling of the soil-geogrid blend. Statistical

influences and diagnostic tests were carried out to validate the developed EVD model. Furthermore, graphical and numerical optimization is conducted using desirability function computation to maximize the output variable criteria with respect to the factor levels. The optimal combinations of the soil-geogrid blend for maximum mechanical response were determined in this process followed by simulation of the EVD model [25-26]. The research program flowchart is presented in Fig. 2.

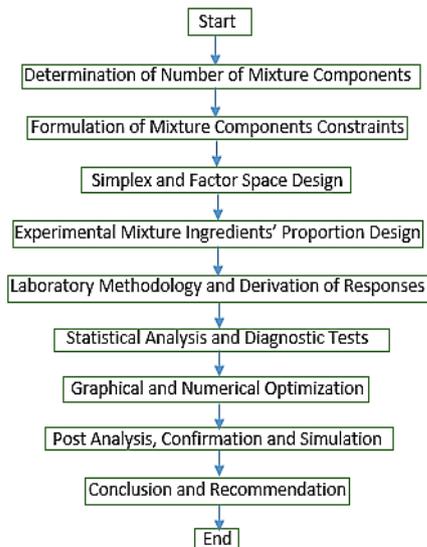


Fig. 2: Program Flowchart

2.1.1 Unconfined Compressive Strength

The unconfined compressive strength (UCS) is the maximum axial compressive stress that a right-cylindrical sample of material can withstand under unconfined conditions. The purpose of this laboratory is to determine the unconfined compressive strength of a cohesive soil sample. In this test, a cylinder of soil without lateral support is tested to failure in simple compression at a constant rate of the stream. The compressive load per unit area required to fail the specimen is called unconfined compressive strength of the soil in accordance with B.S.1377 (1975) [22] with a setup presented in Fig. 3.



Fig. 3: Unconfined compressive strength experimental setup

2.2 Test Materials

The materials and experimental steps that were undertaken towards achieving the objectives of this research were the focus. Expansive soil samples were collected at Edem Ekpenyong Street Anantigha, Calabar South Local Government Area of Cross River State, Nigeria. The geogrid (as presented in Fig. 4) was also obtained from Sermatech Construction Company in Calabar, Cross River State, Nigeria. Geogrids are spaced grid or open mesh-like synthetic materials constituting polymers cemented integrally as shown in Fig. 4. They have mechanical strength characteristics than common geosynthetic materials and can only stretch to a limit of about 2% - 5% under loading conditions [27-28]. The properties of the geogrid material used are shown in Table 3.



Fig. 4: Geogrid material

Table 1: Test Geogrid Properties

| Descriptions | Units | Value |
|----------------------------|------------------|----------------|
| Aperture Size of Mesh | mm | 10 x 10 |
| Shape of Aperture | mm | Square |
| Tensile Strength | kN/m | 12.5 |
| Color | | Black |
| Structure | | Bi-directional |
| Elongation at maximum load | % | 20.5 |
| Unit Weight | N/m ³ | 7.35 |
| Thickness of Sheet | mm | 4 |
| Raw Material | | Polypropylene |

2.3 Formulation of Geotextile Soil Specimen Mix Proportions

The determination of the actual proportion of the mixture ingredients to be mixed for each particular experimental run and the total number of experimental runs were carried out here. The effective ratios obtained here form the fundamental base for the EVD model development to derive the optimal combination ratio for the soil-geogrid blend and achieve improvement in the problematic clayey soil engineering properties for flexible pavement construction. The mixture formulation computation was carried out with Design Expert 11 and Minitab 18 statistical software [29-30].

2.3.1 Formulation of constraints

The mixture components are imposed with lower and upper bounds established through the properties of the ingredient materials which constitute the experimental soil-geogrid blend. In most cases, practical and environmental, economic, or physical considerations impose most of these boundary conditions. The three-component mixture investigated in this research study, constituting of geogrid, water, and problematic clayey soil to enhance its mechanical properties. From the relevant literature [31-33], the component constraints were formulated using single component constraints (SCC) are shown in Table 2.

2.3.2 Design of Simplex and Factor Space

The developed constraints, which defined the upper and lower limits of the single component constraints imposed on the factor levels, cause

the factor space to take a hyper-polyhedron simplex shape. The feasible experimental region within the simplex, termed the constrained space, is then obtained through the component constraints evaluation [34].

Table 2: Design Constraints

| Mixture Coding: | Actual | |
|-----------------|------------|-------|
| Low | Constraint | High |
| 0.001 | A:geogrid | 0.002 |
| 0.098 | B:water | 0.150 |
| 0.848 | C:soil | 0.900 |
| | A+B+C | 1.000 |

The degree of freedom evaluation is also conducted through design matrix computation for the design mixture using a quadratic model with U_pseudo mixture component coding as presented in Table 3. A minimum of 3 lack of fit degrees of freedom (df) is required. This ensures a valid lack of fit test. Less df will result in a test that will not detect a lack of fit [29-30].

Table 3: Design Matrix Evaluation for Mixture Quadratic Model 3 Factors: A, B, C with U_Pseudo Mixture

| Degrees of Freedom for Evaluation | |
|-----------------------------------|---|
| Model | 5 |
| Residuals | 4 |
| Lack of Fit | 3 |
| Pure Error | 1 |
| Corr Total | 9 |

Power calculation test was also conducted on the developed component constraints using design expert and Minitab statistical software to determine the standard deviations and variances of the design planes, interior vertexes, and edges contained in the simplex on the 5% alpha level shown in Table 4.

Table 4: Power at 5 % alpha level to detect signal/noise ratio

| Term | StdErr ¹ | VIF | Ri-Squared | 2 Std. Dev. |
|------|---------------------|----------|------------|-------------|
| A | 3376.29 | 33791.62 | 1.0000 | 5.0 % |
| B | 0.90 | 2.99 | 0.6658 | 5.0 % |
| C | 0.90 | 3.40 | 0.7063 | 5.0 % |
| AB | 3468.84 | 13432.33 | 0.9999 | 5.0 % |
| AC | 3468.52 | 16104.96 | 0.9999 | 5.0 % |
| BC | 3.04 | 1.96 | 0.4908 | 51.6 % |

¹ Basis Std. Dev. = 1.0

- Standard errors should be similar within the type of coefficients. Smaller is better.
- The ideal VIF value is 1.0. VIFs above 10 are a cause for concern. VIFs above 100 are a cause for alarm, indicating the coefficients are poorly estimated due to multi-co linearity.
- Ideal Ri-squared is 0.0. High Ri-squared means terms are correlated with each other, possibly leading to poor models.
- For mixture designs, the proportions of components must sum to one. This is a constraint on the system and causes multicollinearity to exist, thus increasing the VIFs and the Ri-squares, rendering these statistics useless; use a fraction of design space (FDS) instead.
- Power is inappropriate for determining the usefulness of a design involving mixture components. Use precision-based metrics provided in this program via FDS statistics [31-32].

The software further developed the contour plot of the 3- component simplex shown in Figs. 5-6, which diagrammatically displays the actual experimental points positioned within the constrained region. The information matrix measures showing the space type leverage, and build types are presented in Table 5. Ten (10) runs were generated to improve

the optimality or efficiency of the model operation. Lack of fit was recorded on axialCB while the replicate point is situated at the center space of the feasible design space. The model build type was thus situated at the vertex and center-edge space type. Average leverage of 0.6 was calculated; this in effect raises concern for more design points to be located on these spaces of the simplex to reduce the lack of fit effect on the entire experimental space [35].

Table 5: Measures derived from the information matrix

| Run | Leverage | Space Type | Build Type |
|-----------|----------|------------|-------------|
| 1 | 0.8134 | Vertex | Model |
| 2 | 0.9129 | Vertex | Model |
| 3 | 0.5467 | CentEdge | Model |
| 4 | 0.8063 | Vertex | Model |
| 5 | 0.8335 | Vertex | Model |
| 6 | 0.3274 | Center | Center |
| 7 | 0.2710 | AxialCB | Lack of Fit |
| 8 | 0.5982 | CentEdge | Model |
| 9 | 0.5630 | CentEdge | Model |
| 10 | 0.3274 | Center | Replicate |
| Average = | 0.6000 | | |

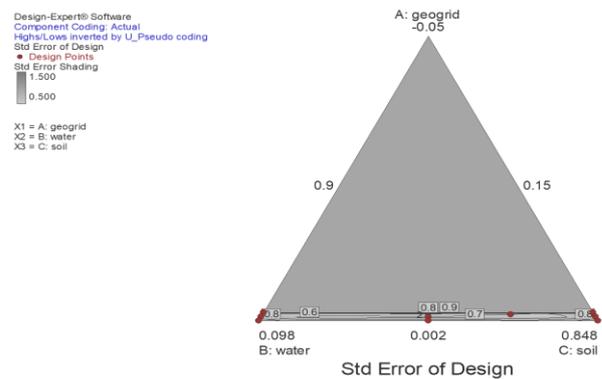


Fig. 5: Factor space simplex of a 3- component mixture experiment of water, soil, and geogrids.

The relevant data statistics for the design of experiments, multicollinearity design, scaled D-optimality, and I-optimal design computations were carried out using design expert software. D-optimality produces a design that best estimates the effects of the factors, which is particularly suited for screening studies. The algorithm picks points that minimize the volume of the confidence ellipsoid for the coefficients. I.e., it minimizes the determinant of the inverse matrix $X'X$, while I-optimal designs, also known as IV (integrated variance), provides a minimum average estimation of the variance across the experimental regions [36-37].

Condition Number of Coefficient Matrix = 2.16E+005

- If this value is 100-1000, there is moderate to strong multicollinearity.
- Values above 1000 indicate severe multicollinearity.
- Maximum Variance Mean = 0.926
- Average Variance Mean = 0.392
- Minimum Variance Mean = 0.247
- G Efficiency = 64.8 %
- G Efficiency is inversely related to the maximum variance.
- Lack of fit runs and replicates tend to reduce the G Efficiency of a design.
- Scaled D-optimality Criterion = 1747.474
- When comparing designs, a smaller value is better.

Determinant of (X'X)-1= 2.848E+13
 Trace of (X'X)-1= 3.55E+007
 I = 0.39093

- These can only be used when comparing designs with the same number of runs, a smaller value is better.

From the computation results, the design summary is thus presented in Table 6.

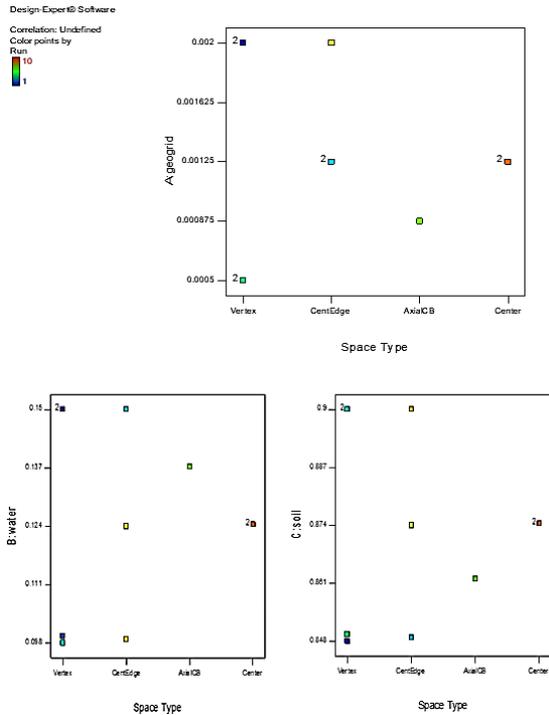


Fig. 6: Experimental factor space of the components in a 3-component mixture space

Table 6: Design Summary

| | | | |
|--------------|-----------|----------------|------------|
| File Version | 10.0.0.3 | | |
| Study Type | Mixture | Subtype | Randomized |
| Design Type | I-optimal | Point Exchange | Runs 10 |
| Design Model | Quadratic | Blocks | No Blocks |

| Component | Name | Units | Type | Minimum | Maximum | Mean | Std. Dev. |
|-----------|---------|-------|---------|---------|---------------|-----------|-------------|
| A | geogrid | | Mixture | 0.0005 | 0.002 | 0.0012875 | 0.000571456 |
| B | water | | Mixture | 0.098 | 0.15 | 0.125619 | 0.0213172 |
| C | soil | | Mixture | 0.848 | 0.9 | 0.873094 | 0.02129 |
| Total = | | | | 1.00 | Pseudo Coding | | |

2.3.3 Design of Experimental Mix Proportions

The number of experimental runs and the proportions of the ingredients were derived from the information matrix. Ten runs of experiments were derived in the process based on the imposed component constraints. Table 7 presents the mixes and runs for the 3-component multiconstraints experimental design. These mixes guide the preparation of specimens to be tested in the laboratory to achieve the responses [38-39].

3. Result Discussion and Analysis

3.1. Test Materials Characterization

The general classification and engineering behavior of the soil is presented in Table 8. The results indicate that it possesses high plasticity and swelling potential; it is also poorly graded and exhibits expansive properties of soft materials. The classification by AASHTO [40] and USCS [41] produced A-7 and CH, respectively, which indicates an unsuitable soil for engineering work with a low CBR of 5 %, MDD of

1.28 Mg/m³, and OMC of 17 %. The studied soil has a specific gravity of 2.38 and from the grain size distribution of the unaltered soil, 38.24 % were passed through BS No. 200 sieve (75 μm aperture). The plastic limit, liquid limit, and plasticity index results of 20.53%, 54.23%, and 33.7. According to the Federal Ministry of Works and Housing specification [42], the soils not suitable for subgrade materials possess liquid limit and plasticity index values =< 30% and =< 13% respectively which implies that samples fall outside the required specification. However, a stabilization process is required to improve its properties to make it suitable for civil works [43].

Table 7: Component experimental mix proportions for soil treatment with geogrids

| Run | Component-1 A:geogrid | Component-2 B:water | Component-3 C:soil | Response UCS | Pseudo-1 A:geogrid | Pseudo-2 B:water | Pseudo-3 C:soil |
|-----|--------------------------|------------------------|-----------------------|-----------------|-----------------------|---------------------|--------------------|
| 1 | 0.002 | 0.15 | 0.848 | | 0.000 | 0.000 | 1.000 |
| 2 | 0.0005 | 0.0995 | 0.9 | | 0.029 | 0.971 | 0.000 |
| 3 | 0.00125 | 0.15 | 0.84875 | | 0.014 | 0.000 | 0.986 |
| 4 | 0.002 | 0.098 | 0.9 | | 0.000 | 1.000 | 0.000 |
| 5 | 0.0005 | 0.15 | 0.8495 | | 0.029 | 0.000 | 0.971 |
| 6 | 0.00125 | 0.124375 | 0.874375 | | 0.014 | 0.493 | 0.493 |
| 7 | 0.000875 | 0.137187 | 0.861938 | | 0.022 | 0.246 | 0.732 |
| 8 | 0.002 | 0.124 | 0.874 | | 0.000 | 0.500 | 0.500 |
| 9 | 0.00125 | 0.09875 | 0.9 | | 0.014 | 0.986 | 0.000 |
| 10 | 0.00125 | 0.1244 | 0.8743 | | 0.014 | 0.493 | 0.492 |

Table 8: Basic properties of the test soil

| Descriptions | Units | Value |
|--|-------------------|--------|
| Percentage Passing BS No. 200 Sieve (75 μm aperture) | % | 38.24 |
| Natural Moisture Content | % | 36.45 |
| Dry Unit Weight (γ _d) | kN/m ³ | 17.69 |
| Specific Gravity | - | 2.38 |
| Liquid Limit | % | 54.23 |
| Plastic Limit | % | 20.53 |
| Plasticity Index | % | 33.7 |
| OMC | % | 17 |
| MDD | g/cm ³ | 1.28 |
| AASHTO | | A-7 |
| USCS | | CH |
| CBR | % | 5 |
| Unconfined Compressive Strength (UCS) | kN/m ² | 12.287 |

3.1.1 Particle Size Distribution Results

The sieve analysis result presents the size range of the particle present in the soil sample. According to the Federal Ministry of Work and Housing [42] specification requirement, for a sample to be used for road construction, the percentage of weight passing the No. 200 sieve shall be less than but not greater than 35%. The result shows 38.24% passing 0.075mm sieve size as shown in Table 9 and the plot in Fig. 7 which indicate highly plastic soil unsuitable for pavement subgrade materials. The gradation coefficients were then calculated using Eqns. 8 – 9.

Table 9: Sieve Analysis Results

| Descriptions | Values | | | | | | | | | | |
|-------------------|--------|-------|------|-------|------|------|-------|-------|-------|-------|-------|
| Grain Size (mm) | 4.75 | 3.18 | 2.4 | 1.2 | 0.6 | 0.42 | 0.3 | 0.21 | 0.15 | 0.075 | 0.053 |
| Percent Finer (%) | 99.32 | 98.63 | 97.6 | 73.55 | 69.2 | 67.2 | 65.25 | 60.22 | 52.15 | 38.24 | 2.5 |

$$\text{Coefficient of Uniformity } (C_u) = \frac{D_{60}}{D_{10}} \tag{8}$$

From the plotted semi-log graph: D₆₀ = 0.21mm; D₁₀ = 0.073mm; D₃₀ = 0.074mm
 $C_u = \frac{0.21}{0.073} = 2.88$

$$\text{Coefficient of curvature } (C_c) = \frac{(D_{30})^2}{D_{60} \times D_{10}} \tag{9}$$

$$C_c = \frac{(0.074)^2}{0.21 \times 0.073} = 0.36$$

Since C_u < 4 and C_c < 1, it showed that the soil sample according to the classification scale is a poorly graded fine silty clay sample [44].

3.2. Unconfined Compressive Strength (UCS) Test Results

The experimental parameters utilized for the Unconfined Compressive Strength (UCS) test of the soil-geogrid blend with a proven ring factor of 0.0009kN are presented below. The strain reading, corrected area, and stress values were then derived for each experimental run as shown in Table 10.

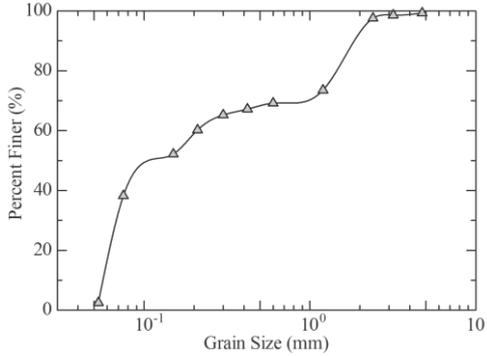


Fig. 7: Particle Size Distribution Graph

The soils were further blended with geogrid at varying ratios according to the mixture ratio formulated and the results computations carried out with the derived dimension and cross-sectional area of the mold are presented below [45-46];

- Diameter of Mold = 5cm
- Height of Mold (L) = 9.5cm
- Proving Ring Factor = 0.0009kN
- Area of mold (A) = $\frac{\pi d^2}{4}$
- $A = \frac{22 \times 5 \times 5}{7 \times 4} = 19.64 \text{ cm}^2$
- Volume of mold (V) = $\frac{\pi d^2 H}{4}$
- $V = \frac{22 \times 5 \times 5 \times 9.5}{7 \times 4} = 186.61 \text{ cm}^3$

The major parameters' the formula utilized for this laboratory computation are presented in Eqns. 10-12, with the strain reading results and the actual length of the sample (L);

$$\text{Strain } \epsilon (\%) = \frac{\Delta L}{L} \tag{10}$$

$$\text{Corrected Area } A_c = \frac{A_0}{1 - \epsilon} \tag{11}$$

$$\text{Stress} = \frac{\text{Axial Force}}{\text{Corrected Area}} \tag{12}$$

Table 10: UCS results summary

| Experimental Runs | UCS Results Summary (kN/m ²) |
|-------------------|--|
| 1 | 13.312 |
| 2 | 30.904 |
| 3 | 14.945 |
| 4 | 37.967 |
| 5 | 15.633 |
| 6 | 31.347 |
| 7 | 19.432 |
| 8 | 36.476 |
| 9 | 37.321 |
| 10 | 22.376 |

From the computed values, the maximum result of 37.97 kN/m² was obtained for the test (run 4) while the minimum of 13.312 kN/m² was obtained for the test (run 1) which indicates a significant improvement in the soil's compressive strength properties in line with the Federal Ministry of Works specification for subgrade materials. The result summary using percentage frequency statistics computation shows that 0.2% of geogrid, 9.8% of water, and 90% of soil by weight produced the maximum response of 37.97kN/m² for UCS target variable while 0.2% of geogrid, 15% of water, and 84.8% of soil by weight produced the minimum response of 13.312 kN/m² for UCS [47]. The stress-strain plot is presented in Fig. 8

4. Model Development and Validation

For the analysis after experimental reports were obtained, the appropriate transformation which is quadratic (square root) and the response ranges from 5.13527 to 18.9128 with a ratio of max to min of 3.683 for CBR response. Scheffe's models with intercepts built into the model coefficients are utilized for this mixture design. The transformation is required when the residual (error) is a function of the response magnitude (predicted results) and the transformation would be impactful unless the maximum to minimum ratio of the response parameter is very large [48-49].

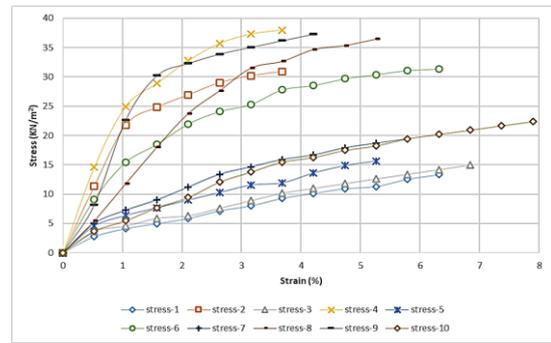


Fig. 8: UCS Stress vs. strain Plot

The fit summary, diagnostic tests, graphical and numerical optimization were carried out to determine the optimal combination proportion of the soil-geogrid blend to maximize the mechanical strength response. Post analysis, confirmation coefficient tables, and EVD model simulation were then executed to validate the model results using Design Expert 11 and Minitab 18 software [29-30].

4.1. Fit Summary

Fit summary brings together relevant statistics which were utilized for correction of the final model starting point through the Whitcomb score. The suggested models are selected and are considered a good starting point for model fitting. The fit summary presents the summary table with sequential and lack of fit P-value, the lack of fit tests, and model summary statistics which focuses on maximizing the adjusted and the Predicted R-squared [50]. The predicted residual error sum of squares (PRESS) is the measure of how much the model fits each of the experimental design points and is computed first of all by estimating where each point should be from a model which contains all points except the one under investigation shown in Eqn. 13.

$$PRESS = \sum_{i=1}^n (e - i)^2 \tag{13}$$

Where $e - i$ is the computed deletion residual by fitting a model without the i^{th} run, then trying to estimate the i^{th} observation of the model [31-32].

4.1.2. Fit Summary for UCS Response

The model fit summary statistics results is shown in Tables 11-13 indicated a preference for a quadratic model for CBR response with R-squared, predicted, adjusted and R-squared of 0.8367, 0.6417, and 0.79 respectively. The lack of fit test results presented a sum of squares of 1.09, a mean square of 0.18, and a lack of fit p-value (Prob > F) of 0.8010.

4.2. Analysis of Variance (ANOVA) Test Result

ANOVA statistics were carried out by using the linear model which was prescribed for the target variables to determine the statistical significance of the mixture factor levels using pseudo coding with respect to UCS response parameters [51]. The partial sum of squares result is presented for the corresponding model coefficients using p-values (Prob > F) for statistical significant determination criteria, which is computed using the mean square and F-value as shown in Tables 14-15.

Table 11: Model Summary Statistics for UCS response

| Source | Std.Dev. | R-Squared | Adjusted R-Squared | Predicted R-Squared | PRESS | |
|---------------|----------|-----------|--------------------|---------------------|-------|-----------|
| Linear | 0.46 | 0.8367 | 0.7900 | 0.6417 | 3.21 | Suggested |
| Quadratic | 0.45 | 0.9105 | 0.7987 | 0.4003 | 5.37 | |
| Special Cubic | 0.37 | 0.9548 | 0.8643 | 0.8129 | 1.68 | |
| Cubic | 0.61 | 0.9579 | 0.6211 | | | + Aliased |

+ Case(s) with leverage of 1.0000: PRESS statistics was not defined

Table 12: Lack of Fit Test for UCS response

| Source | Sum of Squares | df | Mean Square | F Value | p-value Prob > F | |
|---------------|----------------|----|-------------|---------|------------------|-----------|
| Linear | 1.09 | 6 | 0.18 | 0.48 | 0.8010 | Suggested |
| Quadratic | 0.42 | 3 | 0.14 | 0.38 | 0.7990 | |
| Special Cubic | 0.028 | 2 | 0.014 | 0.037 | 0.9646 | |
| Cubic | 0.000 | 0 | | | | Aliased |
| Pure Error | 0.38 | 1 | 0.38 | | | |

"Lack of Fit Tests": Want the selected model to have insignificant lack-of-fit.

Table 13: Sequential Model Sum of Squares [Type I] for UCS response

| Source | Sum of Squares | df | Mean Square | F Value | p-value Prob > F | |
|-----------------------|----------------|----|-------------|---------|------------------|-----------|
| Mean vs Total | 250.75 | 1 | 250.75 | | | |
| Linear vs Mean | 7.50 | 2 | 3.75 | 17.93 | 0.0018 | Suggested |
| Quadratic vs Linear | 0.66 | 3 | 0.22 | 1.10 | 0.4459 | |
| Sp Cubic vs Quadratic | 0.40 | 1 | 0.40 | 2.93 | 0.1854 | |
| Cubic vs Sp Cubic | 0.028 | 2 | 0.014 | 0.037 | 0.9646 | Aliased |
| Residual | 0.38 | 1 | 0.38 | | | |
| Total | 259.71 | 10 | 25.97 | | | |

4.2.1 R-squared Calculation

R-squared is the measure of the variation around the mean explained by the model in Eqn. 13

$$R^2 = 1 - \left[\frac{SS_{residual}}{SS_{residual} - SS_{model}} \right] \quad (13)$$

R-squared is a measure of the variation around the model explained mean, which is adjusted for the model number of terms. The adjusted R-squared decreases as the model number of terms increases, which do not add an additional value to the model results. Predicted R-square is the measure of the variation in the new result explained by the model, the difference between the predicted R-square and R-square will be less than or equal to 0.2, else this will result in the data fitting problem. However, factor transformation or outliers would be carried out to remedy the situation [52].

Table 14: ANOVA Results for UCS response

| Response | 2 | UCS |
|------------|-------------|-------------|
| Transform: | Square Root | Constant: 0 |

| ANOVA for Quadratic Mixture model | | | | | | |
|--|----------------|----|-------------|---------|------------------|-----------------|
| *** Mixture Component Coding is U_Pseudo. *** | | | | | | |
| Analysis of variance table [Partial sum of squares - Type III] | | | | | | |
| Source | Sum of Squares | df | Mean Square | F Value | p-value Prob > F | |
| Model | 8.16 | 5 | 1.63 | 8.14 | 0.0319 | significant |
| Linear Mixture | 7.50 | 2 | 3.75 | 18.71 | 0.0093 | |
| AB | 0.037 | 1 | 0.037 | 0.18 | 0.6913 | |
| AC | 0.034 | 1 | 0.034 | 0.17 | 0.7033 | |
| BC | 0.48 | 1 | 0.48 | 2.39 | 0.1970 | |
| Residual | 0.80 | 4 | 0.20 | | | |
| Lack of Fit | 0.42 | 3 | 0.14 | 0.38 | 0.7990 | not significant |
| Pure Error | 0.38 | 1 | 0.38 | | | |
| Cor Total | 8.96 | 9 | | | | |

¹ inference for linear mixtures uses Type I sums of squares.

- The Model F-value of 8.14 implies the model is significant. There

is only a 3.19% chance that an F-value this large could occur due to noise.

- Values of "Prob > F" less than 0.0500 indicate the model terms are significant. In this case, B, C is significant model terms. Values greater than 0.1000 indicate the model terms are not significant.
- If there are many insignificant model terms (not counting those required to support hierarchy), model reduction may improve your model.
- The "Lack of Fit F-value" of 0.38 implies the lack of Fit is not significant relative to the pure error. There is a 79.90% chance that a "Lack of Fit F-value" this large could occur due to noise. Non-significant lack of fit is good -- we want the model to fit [31-32].

Tables 15: R-squared Calculations for UCS response

| Std. Dev. | 0.45 | R-Squared | 0.9105 |
|-------------------|------|----------------|--------|
| Mean | 5.01 | Adj R-Squared | 0.7987 |
| C.V. % | 8.94 | Pred R-Squared | 0.4003 |
| PRESS | 5.37 | Adeq Precision | 7.791 |
| -2 Log Likelihood | 3.14 | BIC | 14.65 |
| | | AICc | 28.14 |

The "Pred R-Squared" of 0.4003 is not as close to the "Adj R-Squared" of 0.7987 as one might normally expect; i.e. the difference is more than 0.2. This may indicate a large block effect or a possible problem with your model and/or data. Things to consider are model reduction, response transformation, outliers, etc. All empirical models should be tested by doing confirmation runs. "Adeq Precision" measures the signal-to-noise ratio. A ratio greater than 4 is desirable. Your ratio of 7.791 indicates an adequate signal. This model can be used to navigate the design space (Akhazarova et al. 1982) [53].

4.3. Coefficient estimates and model equations for UCS

The estimates of components' coefficient, standard error, degrees of freedom, variance inflation factor (VIF), and final equation in terms of L_pseudo component computation results are presented in Tables 16-18. VIF measures the extent to which the variance of the coefficient estimate (predictor) is inflated by a lack of orthogonality in the design points. If the factor is orthogonal with respect to all other factors in the model, then VIF = 1 [54].

Table 16: Model Coefficients Calculation Results for UCS response

| Component | Coefficient Estimate | df | Standard Error | 95% CI Low | 95% CI High | VIF |
|-----------|----------------------|----|----------------|------------|-------------|----------|
| A-geogrid | 621.93 | 1 | 1511.45 | -3574.53 | 4818.40 | 33791.62 |
| B-water | 6.41 | 1 | 0.40 | 5.29 | 7.52 | 2.99 |
| C-soil | 3.82 | 1 | 0.40 | 2.70 | 4.95 | 3.40 |
| AB | -663.30 | 1 | 1552.89 | -4974.80 | 3648.21 | 13432.33 |
| AC | -635.46 | 1 | 1552.74 | -4946.56 | 3675.64 | 16104.96 |
| BC | 2.10 | 1 | 1.36 | -1.67 | 5.88 | 1.96 |

Table 17: Final Equation in Terms of U_Pseudo Components

| | *A | *B | *C | *AB | *AC | *BC |
|-------------|---------|--------|----------|----------|---------|---------|
| Sqrt(UCS) = | 621.935 | 64.085 | 11.82484 | -663.296 | 6315.46 | 3.10192 |

The equation in terms of coded factors can be used to make predictions about the response for given levels of each factor. By default, the high levels of the factors are coded as +1 and the low levels of the factors are coded as -1. The coded equation is useful for identifying the relative impact of the factors by comparing the factor coefficients [29-30].

Table 18: Final Equation in Terms of U_Pseudo Components

| | *Geogrid | *Water | *Soils | Geogrid* Water | Geogrid* Soil | Water*Soil |
|-------------|----------|------------|---------|----------------|---------------|------------|
| Sqrt(UCS) = | 2.36E+05 | -615.29836 | -3.1977 | -2.45E+05 | -2.35E+05 | 777.336 |

The equation in terms of actual factors can be used to make predictions about the response for given levels of each factor. Here, the

levels should be specified in the original units for each factor. This equation should not be used to determine the relative impact of each factor because the coefficients are scaled to accommodate the units of each factor and the intercept is not at the center of the design space [18].

4.4. Diagnostics Plots

The model statistical diagnostics computations were deployed for the verification of regression model assumptions depending on observations with undue or substantial influence on the statistical analysis using the studentized residual which is the quotient of the residual and its predicted standard deviation. Externally Studentized residuals are the default with Internally Studentized and raw residuals as options. Unless the leverages of all runs in a design are identical, the standard errors of the residuals are different. This means that each raw residual belongs to different populations (one for each different standard error). Therefore, raw residuals should not be used for checking the regression assumptions. Studentizing the residuals maps all different normal distributions to a single standard normal distribution. Externally Studentized residuals based on a deletion method are the default due to being more sensitive for finding problems with the analysis. Internally Studentized residuals are also available but are less sensitive to finding such problems [55-56].

4.4.1. Normal probability plot

The normal probability plot certifies that the error functions are normally roughly distributed, which implies that the residuals are positioned near the line of fit and not far away. It has essential significance for the model prediction performance. Definite shape patterns are searched for like an “S-shaped” curve, which indicates that a response transformation may provide a better analysis [57]. Normal probability plots for UCS responses are presented in Fig. 9

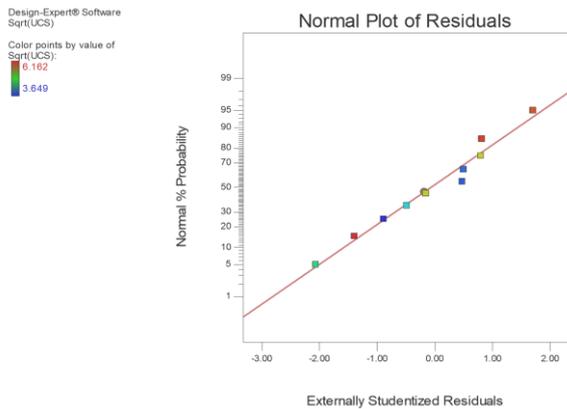


Fig. 9: Normal Plot of Residuals for UCS response

4.4.2 Residual vs. predicted plot

This statistical diagnostic test verifies the constant variance assumption using externally studentized residuals on the y-axis and the predicted values on the x-axis as shown in Fig. 10. The result implies the need for a transformation due to the observed expanding variance. The scattered plot was very close to the zero studentized residual points with the minimum and maximum of -7.45332 and 7.45332 for UCS target response [58].

4.4.3 Residuals vs. Run

This is a plot of the residuals or error versus the experimental run order. It checks for lurking variables that may have influenced the output response during the experiment as shown in Fig. 11. The plotted result should show a randomly scattered path and the studentized residuals with respect to the experimental runs are close to the line. Trends indicate a time-related variable lurking in the background. Blocking and randomization provide insurance against trends ruining the analysis (Schwartz et al. 1981) [59].

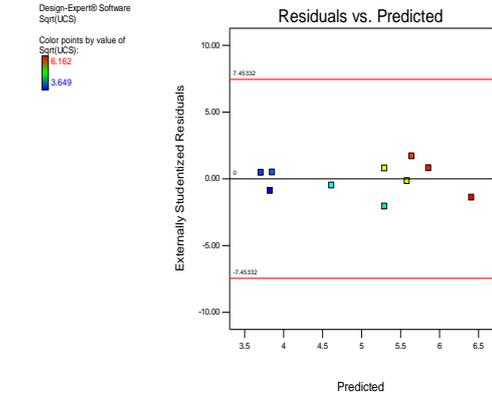


Fig. 10: Residuals vs. Predicted for UCS response

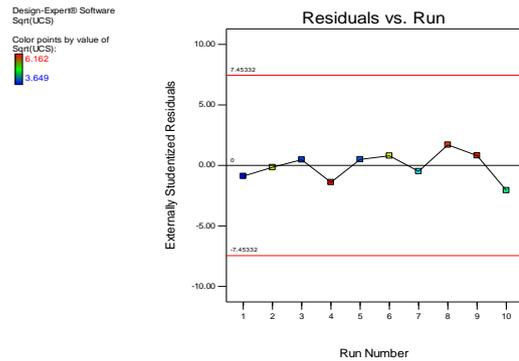


Fig. 11: Residuals vs. Run for UCS Response

4.4.4 Predicted vs. Actual

This diagnostic plot shows the predicted EVD model response values on the y-axis against the actual values on the x-axis. This plot could also help to determine the value or a group of values that are not estimated easily by the EVD model in terms of accuracy as presented in Fig. 12. The result deduced from the plotted results indicates a strong correlation between the experimental and the model predicted values with the plotted datasets ranging from about 3.5-6.5 [60].

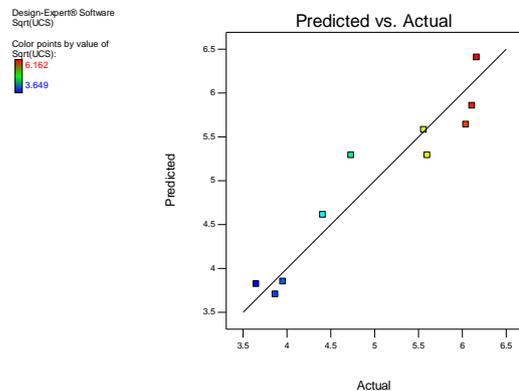


Fig. 12: Predicted vs. Actual UCS response

4.4.5 Box-Cox plot for power transforms

This diagnostic plot test provides guidelines for power-law transformation selection. Based on the derived best value for lambda, a recommended transformation is then listed which is situated at the lowest point of the curve generated by the natural log of the sum of squares of the residuals as presented in Fig. 13. The result presents the best point of 5.02197 for the sum of the residuals of squares which showed the best and current lambda, at -1.53 and 0.5 respectively at low and high confidence intervals (C.I.) of -4.15 and 2.66 respectively [61].

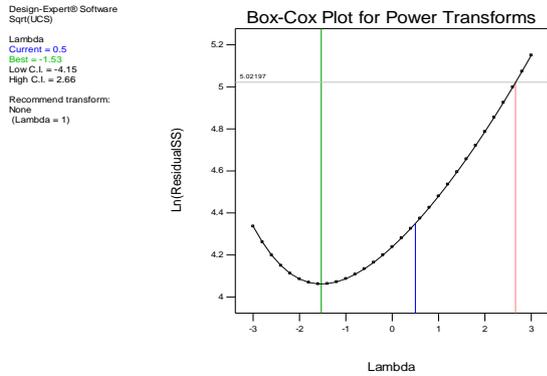


Fig. 13: Box-Cox Plot for Power Transformation

4.5. Influence Plots

These computational results provide measures of the influence, potential or actual, of individual runs. The graphical plots provide a clearer perspective on whether a case or two stick out from the others group sets. The statistical influences were assessed through cook’s distance, leverage vs. the experimental run, and DFFITS statistics vs. experimental run [62].

4.5.1 Cook’s distance

The Cook’s distance is utilized for the determination of the statistical data points influenced in an ordinary least squares regression analysis problem. The influential points are worth particularly for validity confirmation and to present planes of the feasible experimental design space where better performance can be achieved. A measure of how much the entire regression function changes when the i^{th} point is used is not included in fitting the model. It is essentially the sum of differences in predictions at every point caused by leaving a point out for fitting the model [63]. The Cook’s distance plots for the UCS responses are shown in Fig. 14. The presented result indicates that the Cook distance scores are mostly within the 0 - 1 limit while experimental run no. 4 were observed to fall outside the limit to be positioned between 1.2 and 1.0.

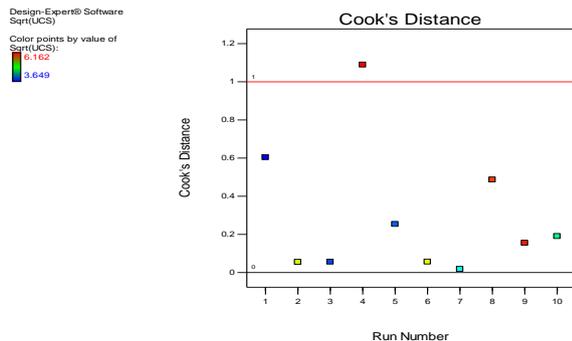


Fig. 14: Cook’s distance for UCS response

4.5.2 Leverage vs. Run

Leverage evaluates how much each of the experimental points influences the fitness of the model. If the experimental point produces a leverage of 1.0, then the model performance exactly fits the observation at that point which controls the model output. A run with leverage greater than 2 times the average is generally regarded as having high leverage. Such runs have few other runs near them in the factor space as shown in Fig. 15. The plotted results indicated a straight leverage line at 0.6 which divided the scattered plot of the results into two [64].

4.5.3 DFFITS vs. Runs

DFFITS is a diagnostics statistical technique that shows the behavior of the influential experimental points in a regression analysis computation. A measure of how much the prediction changes at the i^{th}

point when the i^{th} point is not included for fitting the model as shown in Fig. 16.

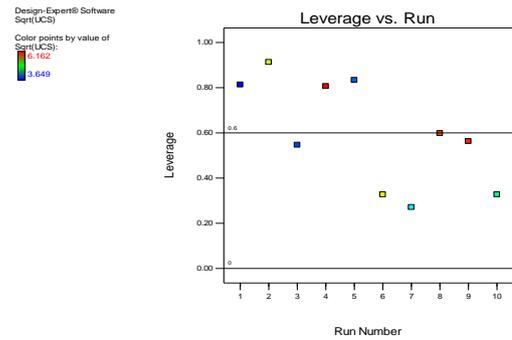


Fig. 15: Leverage vs. Run

The plotted results indicate DFFITS points with respect to the experimental runs lie very close to the zero points within the regions of ± 2.32379 for the output responses. Experimental run no. 4 was also observed to be positioned outside the boundaries at about DFFITS of about -3 [65].

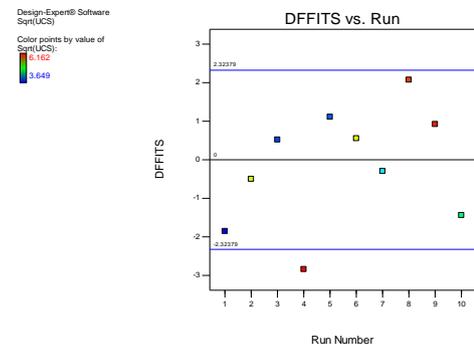


Fig. 16: DFFITS vs. Run for UCS Response

4.5.4 Diagnostic Plots and Influence Statistics Summary Report

The statistical diagnostic plots and influence summary report present the predicted and actual values, lambda values, leverage, internally and externally studentized residuals with respect to the generated standard order for the two response cases as shown in Table 19. The box-cox power transformation computation results show the best lambda values of -1.53, 95% CI Low and high values of -4.15 and 1.53, respectively, for the UCS response [29-30].

| Constant k | Box-Cox Power Transformation | | Best Lambda | Rec. Transform |
|------------|------------------------------|-------------|-------------|----------------|
| | 95% CI Low | 95% CI High | | |
| 0.000 | -4.15 | 2.66 | -1.53 | None |

4.6. Numerical Optimization Computation

In addition to the model validation in terms of numerical application of the solution variability, an overall desirability function (D) is incorporated and utilized as a metric for multicriteria optimization. For each criterion fixed values ranging from 0 and 1 are defined such that the desirability function scale satisfies the following conditions $0 \leq d(y_i) \leq 1$. If 0 is obtained, it implies that one or more criteria are situated outside their acceptable limit values; then if 1 is obtained; it signifies that the obtained solutions lay exactly at the acceptable response limits and the acceptability or rejection conditions depend generally on the objective function which is defined as the optimization direction through the minimization and maximization of the target through the reference equations [66].

Where the minimized response indicates that a minimum or lesser value is desired and thus the desirability function is represented in Eqn. 14.

Table 19: Summary Report on the Influence and Diagnostic Plots for

| Response | UCS | | Transform: Square Root Constant: 0.000 | | | | Diagnostics Case Statistics | | Standard Order |
|-----------|--------------|-----------------|--|----------|---------------------------------|---------------------------------|-----------------------------|----------------------------------|----------------|
| Run Order | Actual Value | Predicted Value | Residual | Leverage | Internally Studentized Residual | Externally Studentized Residual | Cook's Distance | Influence on Fitted Value DFFITS | |
| 1 | 3.65 | 3.82 | -0.18 | 0.813 | -0.912 | -0.887 | 0.604 | -1.852 | 10 |
| 3 | 3.87 | 3.71 | 0.16 | 0.547 | 0.528 | 0.474 | 0.056 | 0.521 | 9 |
| 5 | 3.95 | 3.85 | 0.10 | 0.833 | 0.551 | 0.497 | 0.254 | 1.111 | 8 |
| 7 | 4.41 | 4.61 | -0.21 | 0.271 | -0.539 | -0.485 | 0.018 | -0.296 | 7 |
| 8 | 6.04 | 5.64 | 0.40 | 0.598 | 1.400 | 1.699 | 0.487 | 2.073 | 6 |
| 10 | 4.73 | 5.29 | -0.56 | 0.327 | -1.532 | -2.063 | 0.190 | -1.439 | 5 |
| 6 | 5.60 | 5.29 | 0.31 | 0.327 | 0.834 | 0.795 | 0.056 | 0.555 | 4 |
| 4 | 6.16 | 6.41 | -0.25 | 0.806 | -1.253 | -1.392 | 1.089 ¹ | -2.840 ¹ | 3 |
| 9 | 6.11 | 5.86 | 0.25 | 0.563 | 0.850 | 0.813 | 0.155 | 0.923 | 2 |
| 2 | 5.56 | 5.58 | -0.023 | 0.913 | -0.177 | -0.154 | 0.055 | -0.499 | 1 |

¹ Exceeds limits.

$$d(y_i) = \begin{cases} 0 & y_i < T \\ \left(\frac{U - y_i}{U - T}\right)^{r_i} & T \leq y_i \leq U \\ 0 & y_i > U \end{cases} \quad (14)$$

For the second condition, a maximized response indicates that a larger value is derived and thus the desirability functions are represented in Eqn. 15.

$$d(y_i) = \begin{cases} 0 & y_i < L \\ \left(\frac{y - L}{T - L}\right)^{r_i} & L \leq y_i \leq T \\ 1 & y_i > T \end{cases} \quad (15)$$

Finally, for this condition, the target response which indicates the best value (response) and the desirability function for this case is presented in Eqn. 16.

$$d(y_i) = \begin{cases} 0 & y_i < L \\ 0 & y_i < U \\ \left(\frac{U - y_i}{U - T}\right)^{r_i} & T \leq y_i \leq U \\ \left(\frac{y - L}{T - L}\right)^{r_i} & L \leq y_i \leq T \end{cases} \quad (16)$$

Where; T is the target or actual (experimental) value, y_i is the model predicted value of the i^{th} response, L is the lower limit or lowest acceptable results or values, r_i is the weighted function of the i^{th} desirability function and U is the maximum or highest acceptable results or values. Based on the given conditions presented in the equations above, a multi-response numerical optimization is executed through which the optimum mix combination is maximized through the weighted geometric mean of individual desirability function $d(y_i)$ from the feasible composite space [67]. Through this optimization process, a model with equal weight is then adopted through the composite desirability by using the mathematical equation of the form, where n is the total individual number of responses in Eqn. 17.

$$D = [d(y_1) \times d(y_2) \times d(y_3) \dots \times d(y_n)]^{1/n} \quad (17)$$

4.6.1 Optimization Overview

Numerical optimization uses the model to search the factor space for the best trade-offs to achieve multiple goals. The optimization module searches for a combination of factor levels that simultaneously satisfy the criteria placed on each of the responses and factors. The goals that apply to both responses and factors were set to be in the range for the factors and maximize for the response where the lower limit is the lowest acceptable outcome and the upper limit is the desired best result as shown in Table.

The mixture optimization solution is presented in Table 21. In the

desirability function computation, the solution with the highest score is preferentially taken as the optimal solution.

Table 20: Optimization Criteria Definition

| Name | Goal | Lower Limit | Upper Limit | Lower Weight | Upper Weight | Importance |
|-----------|-------------|-------------|-------------|--------------|--------------|------------|
| A:geogrid | is in range | 0.0005 | 0.002 | 1 | 1 | 3 |
| B:water | is in range | 0.098 | 0.15 | 1 | 1 | 3 |
| C:soil | is in range | 0.848 | 0.9 | 1 | 1 | 3 |
| UCS | maximize | 13.3119 | 37.9672 | 1 | 1 | 3 |

A desirability criterium score of 1.0 and optimal ratio 0.002:0.098:0.9 for the fraction of geogrid, water, and soil, respectively [29-30].

Table 21: Optimization Solutions

| Number | geogrid | water | soil | CBR | Desirability | |
|--------|---------|-------|-------|--------|--------------|----------|
| 1 | 0.002 | 0.098 | 0.900 | 19.546 | 1.000 | Selected |
| 2 | 0.002 | 0.105 | 0.893 | 19.112 | 1.000 | |
| 3 | 0.002 | 0.103 | 0.895 | 19.244 | 1.000 | |
| 4 | 0.002 | 0.100 | 0.898 | 19.429 | 1.000 | |
| 5 | 0.002 | 0.107 | 0.891 | 18.933 | 1.000 | |
| 6 | 0.002 | 0.099 | 0.899 | 19.480 | 1.000 | |
| 7 | 0.002 | 0.106 | 0.892 | 19.005 | 1.000 | |
| 8 | 0.001 | 0.118 | 0.881 | 6.039 | 0.207 | |

4.6.2 Optimization Ramps and Bar Graph

The numerical optimization ramps show the optimal solution graphical view with the optimal predictor parameter factor settings in red and the optimal response parameter factor in blue. This tool helps to make the required selection of the optimal solution in a graphical view presentation as shown in Fig. 17. Desirability value of 1.0 was calculated for the mixture component variables and the response variables, which indicate a robust model prediction of the mechanical behavior of soil-geogrid blend [35-37].

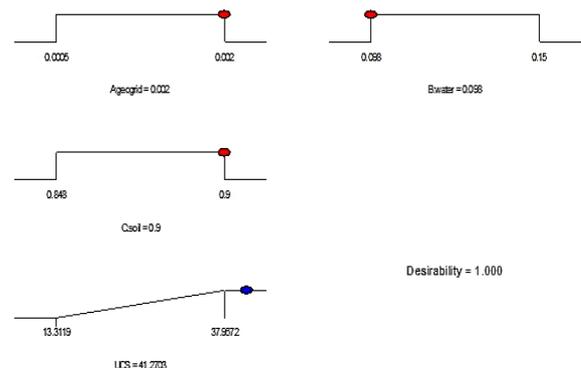


Fig. 17: Optimization Ramps

4.6.3 Optimization Trace Plot

Trace plots as presented in Fig. 18 are used to assess all mixture components effects in the factor space and its essence is to determine the response function sensitivity compared to the deviation from the formulation of the reference blend in U_pseudo coding. The results indicate that mixture component 'B' which is geogrid produces the dominant effect in the mixture due to the low mass ratio of component 'A' (geogrid) with the high/low limit values inverted by U_pseudo coding [68].

4.6.4 Optimization Contour Plot

A contour plot is an important tool for the visualization of the feasible experimental region's functional points in the iteration solution of mixture optimization [69]. The contour plot for the optimal solution for the design points for UCS are ranging from 13.3119 to 37.9672 and the desirability points from 0 to 1. It is a graphical tool for the representation of 3-D surfaces by contour plotting in terms of constant slices in 2-D form as shown in Fig. 19.

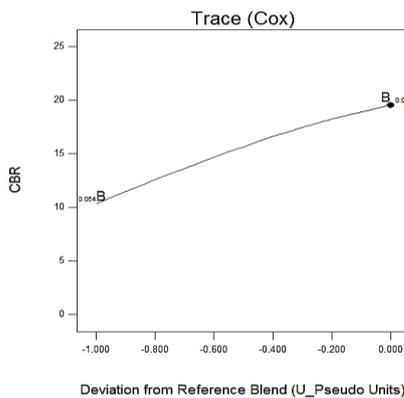
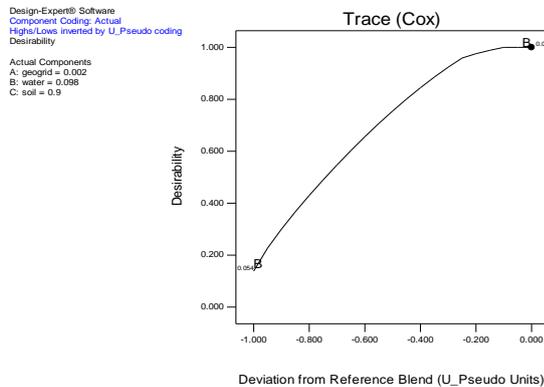


Fig. 18: Trace Cox Plot

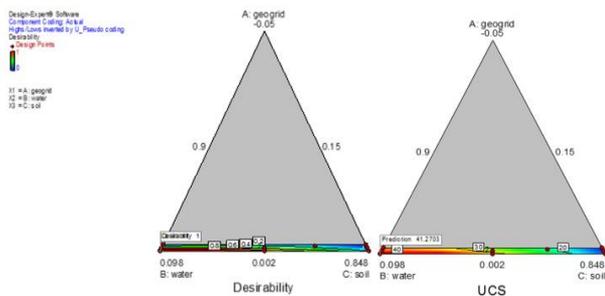


Fig. 19: Contour Plots for the Optimal Solution

4.6.5 3D Surface Plots

3D surface plot is the presentation of the factor levels' relationship with the response functions and for the desirability function shown in Fig. 20 showing an optimal response of 41.270 kN/m² and a desirability score of 1 which indicated excellent performance (Goos et al. 2007) [70].

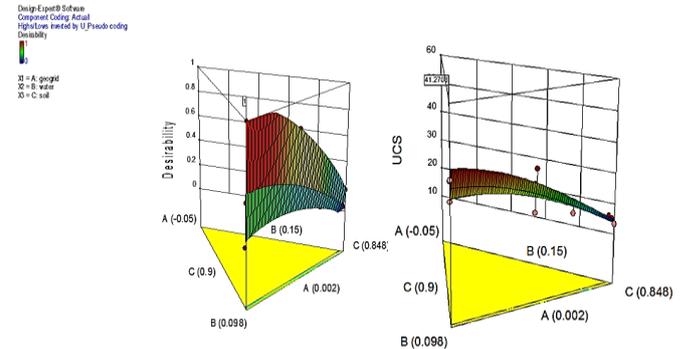


Fig. 20: 3D Plot for the Optimal Solution

4.7. Post Analysis and Model Simulation

The post-analysis result presents the confirmation report at the confidence interval of 95 %, the descriptive statistical computation of the EVD model predicted results, and with the imposition of the sum to one constraint [29-30].

4.7.1 Point Prediction

Point Prediction uses the models fit during analysis and the factor settings specified on the factors tool to compute the point predictions and interval estimates. The predicted values are updated as the levels are changed. Prediction intervals (PI) are found under the confirmation node presented in Table 22 below.

4.7.2 Coefficients Table

The coefficient table shows the factor level combination optimization coefficients of the soil-geogrid blend. This is a table containing one row for each response. If one or more responses have been analyzed, there will be a column for every term from all models. Each column contains the coefficient estimate for the coded model term and the p-value for that coefficient [71]. The quadratic and linear models were adapted simultaneously for the mixture optimization computation. p-values less than 0.01 are very significant and color-coded red; p-values less than 0.05 but greater than 0.01 are significant and color-coded green; p-values less than 0.10 but greater than 0.05 are marginally significant and color-coded blue; p-values greater than or equal to 0.10 are considered insignificant and color-coded black. The coefficient table is presented in Table 23 [29-30].

4.8. EVD Model Simulation

The model simulation stage is the final phase of the model validation process whereby a real-life situation is replicated through what we have modeled to guide contractors, designers, and operators on how the developed EVD model will perform. Furthermore, the essence of model simulation is to show that the validation achieved during statistical inference and diagnostics can be achieved in real-life applicability or situation. Student's t-test and analysis of variance (ANOVA) statistical methods were further deployed to determine if there is a significant difference between the actual experimental values and the generated simulated EVD model results. The computations were carried out by substitution of the developed model coefficients to the factor levels for the mixture design formulation; the computed simulated EVD model results and the actual laboratory results are presented in the plotted graph in Fig. 21.

Table 22: Point Prediction

| Response | Predicted Mean | Predicted Median ¹ | Observed | Std Dev | SE Mean | CI for 95% CI low | Mean 95% CI high | 99% of 95% TI low | Population 95% TI high |
|------------------|----------------|-------------------------------|----------|---------|---------|-------------------|------------------|-------------------|------------------------|
| UCS ² | 41.2703 | 41.0699 | - | 5.74482 | N/A | 28.2109 | 56.8211 | 7.92995 | 100.023 |

Table 23: Coefficient Table

| Response | A | B | C | AB | AC | BC |
|---------------|--|--------|----------|----------|---------|---------|
| UCS | 621.935 | 64.085 | 11.82484 | -663.296 | 6315.46 | 3.10192 |
| p = | 0.0093 | 0.0093 | 0.0093 | 0.6913 | 0.7033 | 0.1973 |
| Legend | P <01 .01<= P <05 0.5<= p <10 p >=10 | | | | | |

The results of the statistical computation utilized to compare the two sets of means at the confidence interval of 95% are presented in Tables 24-25. From the student t-test computation results, P(T<=t) two-tail of 0.842281, t-Stat of 0.204805, t Critical two-tail of 2.262157 and Pearson correlation score of 79.5% while ANOVA computation results produced, P-value of 0.8412, F critical of 4.413873 and F value of 0.04132 which indicates that there is no significant difference between the actual and EVD model results because obtained p-value or P(T<=t) two-tail were higher than the critical value (0.05); this shows robust performance for the developed EVD model [72-73].

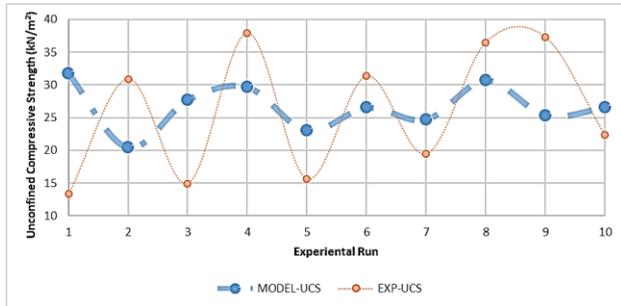


Fig. 21: Simulated EVD Model Results

Table 24: t-Test: Paired Two Sample Means

| | MODEL-UCS | EXP-UCS |
|---------------------|-----------|----------|
| Mean | 26.64599 | 25.97127 |
| Variance | 12.32933 | 97.85609 |
| Observations | 10 | 10 |
| Pearson Correlation | 0.795 | |
| df | 9 | |
| t Stat | 0.204805 | |
| P(T<=t) one-tail | 0.421141 | |
| t Critical one-tail | 1.833113 | |
| P(T<=t) two-tail | 0.842281 | |
| t Critical two-tail | 2.262157 | |

Table 25: ANOVA Test Results

| Groups | Count | Sum | Average | Variance | | |
|---------------------|----------|----------|----------|----------|----------|----------|
| MODEL-UCS | 10 | 266.4599 | 26.64599 | 12.3293 | | |
| EXP-UCS | 10 | 259.7127 | 25.97127 | 97.8561 | | |
| ANOVA | | | | | | |
| Source of Variation | SS | df | MS | F | P-value | F crit |
| Between Groups | 2.276209 | 1 | 2.276209 | 0.04132 | 0.841209 | 4.413873 |
| Within Groups | 991.6688 | 18 | 55.09271 | | | |
| Total | 993.945 | 19 | | | | |

5. Conclusion

In this research study, geogrids were utilized for engineering properties and modification of soil properties for civil engineering construction purposes. The research process involved the general

engineering characteristics determination of the test soil through experimental and laboratory processes to obtain the test soil’s general engineering behavior and classification. The results obtained indicated high swelling potential and plasticity behavior with AASHTO classification of A-7 and unsuitable for engineering work.

The I-optimal design was utilized to explore the constrained factor space for the derivation of the run of experiments and mixture proportions formulation at the edges, center, interior, and vertex of the simplex. The mixture of experiment components is constrained by imposed restrictions on the sign of inequalities at the upper and lower region of the factor space to a subregion of the equilateral triangle formed as a result of three-component mixture simplex through the q-vertices with regular sides of (q-1) dimension where q is the total number of mixture ingredients. I-optimality and D-optimality of 0.39093 and 1747.474, respectively, were obtained with a G-efficiency of 64.8%.

The responses were derived from the experimental runs were utilized for the statistical fit test, analysis of variance influence and diagnostic test computation using Design expert and Minitab 18 statistical software which provides an analytical toolbox for the simulation and analysis of mixture experiments for test soil stabilization using geogrids; incorporated in the toolbox are statistical tools and techniques like fit summary, analysis of variance (ANOVA), model equations formulation with coefficients estimation, diagnostic plots utilizing externally studentized residuals for regression model assumptions validation, Box-cox for power transformation, influence plots expressing the cook’s distance and leverages vs. Run evaluation, trace plots using cox plot and contour plots.

The numerical and graphical optimization process which locates the factor levels combinations which satisfy the criteria placed on the mixture components and the corresponding response parameters based on the model fitness evaluation through statistical analysis and equation simulation using desirability function was further conducted. A desirability score of 1 was calculated as the optimal solution with the optimal combination ratio of 0.002:0.098:0.9 for geogrid, water, and soil, respectively; and an optimal response of 41.270kN/m2 for UCS property.

The results obtained from this research study on geotextile application for expansive soil mechanical properties improvement indicated an improvement in the soil property at 0.2% by volume of geogrid, the generated strength value was greater than the minimum value specified by the American Association of State Highway and Transport Officials (AASHTO) for the mechanical properties of soil.

Finally, the developed EVD model was simulated using the generated model coefficients and compared with the corresponding experimental results using ANOVA and Student’s t-test. However, the statistical results showed that there is no significant difference between the compared groups with a p-value of 0.841209 and P(T<=t) two-tail 0.842281 which is greater than a critical value (α).

Conflict of Interests Declaration

The authors declare no conflicting interests in this research paper.

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